



# QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR GEMS & JEWELLERY INDUSTRY

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# Occupational Standards(OS)?

What are

- OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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#### Introduction

#### **Qualifications Pack-Laser Supervisor**

**SECTOR:** GEMS & JEWELLERY

**SUB-SECTOR:** Diamond processing

**OCCUPATION:** Rough cutting and sawing

**REFERENCE ID:** G&J/Q4401

**ALIGNED TO: NCO-2004/ NIL** 

**Laser Supervisor:** In the Indian diamond processing industry, Laser supervisor is in-charge running the day-to-day work flow and processes of the laser cutting department.

**Brief Job Description:** The individual on this job, allocates work to subordinate workers, trains and educates them, instructs about the job to be performed on daily basis, checks quality of output, manages team and systems, carries out performance appraisal, ensures safety of the diamond, and interacts with other departments in order to ensure accurate cut as per marking to derive maximum value from a rough as per company's objectives and delivers on time.

**Personal Attributes:** The job requires the individual to have: attention to details; good eyesight; ability to work on machines and computer; a sharp mind to spot and correct errors; ability work for long hours not necessarily on one desk; high level of concentration and patience.





Qualifications Pack Code	G&J/Q4401		
Job Role		Laser Supervisor	
Credits(NVEQF/NVQF/NSQF)	TBD	Version number	1.0
Sector	Gems & Jewellery	Drafted on	20/06/13
Sub-sector	Diamond Processing	Last reviewed on	30/07/13
Occupation	Rough Cutting and Sawing	Next review date	15/07/15

Job Role	Laser Supervisor	
Role Description  NVEQF/NVQF level	Monitoring the work of laser machine operators and other helpers , for the purpose of ensuring accurate cutting of the diamond as per its marking  5	
Minimum Educational Qualifications  Maximum Educational Qualifications  12 <sup>th</sup> standard passed		
Training	Rough cutting and laser operations	
Experience	3 years minimum	
Applicable National Occupational Standards (NOS)	Compulsory:  1. G&J/N4402 Supervise laser cutting operations 2. G&J/N9930 Maintain IPR 3. G&J/N9932 Coordinate with the team and others 4. G&J/N9933 Maintain safety  Optional:  Not applicable	
Performance Criteria	As described in the relevant OS units	



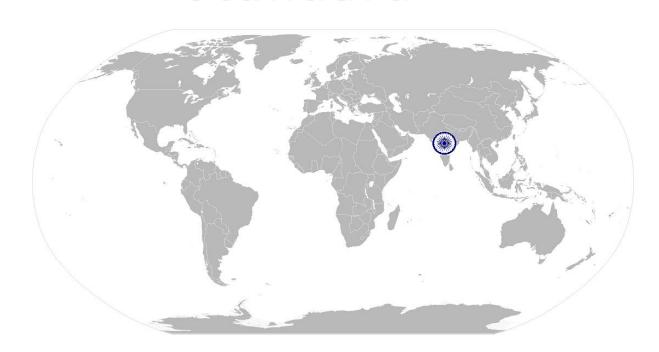




G&J/N4402 Supervise laser cutting operations

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# National Occupational Standard



#### **Overview**

This unit is about supervising the laser cutting operations by monitoring, instructing, educating and training in order to ensure accurate cut along the marking, without any damage to the stone and the weight loss as per the company's policies. Dissemination of information and knowledge and management of work flow and team are important aspects of this job role.







#### **Supervise laser cutting operations**

Unit Code	G&J/N4402
Unit Title (Task)	Supervise the laser cutting operations
Description	This OS unit is about supervising and managing the work flow, teamwork, quality of output and productivity of laser machine operations including the dopers/helpers
Scope	This unit/task covers the following:
	<ul> <li>Deliver the bag of rough diamonds to laser operator/doper</li> <li>match the stone type, weight and number as mentioned on the bag</li> <li>allocate work to doper, operator according to their work load and level of expertise, e.g., type of roughs handled in the past, size and weight of rough, type of cut required</li> <li>instruct about the delivery time, tools and machines, and consumables to be used and quality requirements</li> <li>educate about a new requirements or different type of doping/ cutting requirement</li> <li>explain the hazards involved and precautions to be taken to avoid accidents</li> <li>Describe the doping requirement to doper</li> <li>instruct about the sequence of side, angle and alignment as per marking for doping</li> <li>remind about secure doping and type of dop/cassette to be used</li> <li>remind about the precautions to be taken while using heating oven</li> <li>explain the permitted level of stone loss and precautions to be taken so that there is no damage the stone as well as workers</li> <li>describe the final outcome as desired as per plan</li> <li>Monitor work done by the laser operator</li> <li>ensure the placement of the rough in the laser machine is correct by the operator</li> <li>point out the mistakes in data entry made by the operator</li> <li>instruct the operator about the speed of work and to handle multiple machines to ensure timely delivery</li> </ul>
	<ul> <li>Perform quality check</li> <li>ensure the work done by the laser operator or helper is complete and correct</li> <li>ensure that all diamond has been cut accurately along the line of marking as per plan and there has been no damage to the stone in the process</li> <li>ensure that the weight loss in the process is under the prescribed limit</li> </ul>
	<ul> <li>Ensure safety and security</li> <li>ensure that there is no damage to any team member or to a stone while using the machines and tools.</li> <li>instruct the correct way of using machine and tools to avoid accidents</li> <li>explain the hazards of dealing with different chemicals, machines and tools</li> </ul>







#### Supervise laser cutting operations

<ul> <li>ensure each team member follows proper safety procedures and wears safety gear as prescribes by the company</li> <li>train the team members about maintenance of the machine tools and the way to</li> </ul>
organize the same  Manage accounts of stones  match the rough type, weight and number of diamonds received against those
handed over to doper or the operator
<ul> <li>ensure that there is no loss of stone by any team member during the entire sawing process</li> </ul>
<ul> <li>return bagged cut roughs to the Manager through the issue return person</li> </ul>
Review the performance of the team members for performance appraisal
Handle problems related to:
<ul> <li>mismatch in rough issued and received</li> </ul>
<ul> <li>problem with the planned cut which may lead to breakage</li> </ul>
unclear marking
<ul> <li>defective or inadequate number of dops/ holders /cassettes</li> </ul>
<ul> <li>inadequate quantity of consumable such as adhesives</li> </ul>
<ul> <li>machine break down or wear and tear of tools, etc.</li> </ul>
workforce shortage
<ul> <li>personal issues among workers</li> </ul>
<ul> <li>reasons for anticipated delays that may adversely affect delivery</li> </ul>

#### Performance Criteria(PC) w.r.t. the Scope

Element	Performance Criteria		
Quality of output	To be competent, the user/individual on the job must be able to:		
	PC1. judge the accuracy of cut as per the marking		
	PC2. ensure accurate alignment and secure doping		
	PC3. ensure weight loss planned is within company's prescribe limit		
	PC4. ensure accurate bagging and labelling of the cut diamonds before returning		
Productivity	To be competent, the user/individual on the job must be able to:		
	PC5. achieve the productivity in terms of carats or number of pieces as set by the		
	company		
	PC6. deliver in time to next process		
Allocating work	To be competent, the user/individual on the job must be able to:		
	PC7. accurately assess the worker's capabilities and work load in order to		
	distribute work for maximum productivity		
	PC8. accurately describe the job at hand to the worker		
	PC9. instruct about precautions to be taken to deliver the job at hand as planned		
	PC10. clearly define delivery schedule and work output requirements		
	PC11. anticipate and be alert about any disruptions and worker's capabilities		







#### Supervise laser cutting operations

Problems handling	To be competent, the user/individual on the job must be able to:	
<b>0</b>	PC12. resolve problems related to machine and tools to deliver on time	
	PC13. resolve problems related to workers and their productivity	
	PC14. encourage workers to achieve higher productivity	
	PC15. rectify faulty marking	
Controlling defects	To be competent, the user/individual on the job must be able to:	
controlling derects	PC16. ensure there is no loss or damage to the diamond while sawing	
	PC17. judge that the marking is correct for the cut required and will not damage the	
	diamond	
<b>Process Compliances</b>	To be competent, the user/individual on the job must be able to:	
	PC18. comply with relevant legislation, standards, policies and procedures	
Knowledge and Unders	standing (K)	
A. Organizational	The individual on the job needs to know and understand:	
Context	KA1. company's policies on: acceptable limits of weight loss; personnel	
(Knowledge of the	management; delivery standards; safety practices and procedures; customer	
company /	orientation; performance measurement and incentive policies	
organization and	KA2. work flow involved in company's diamond processing	
its processes)	KA3. importance of the individual's role in the workflow	
its processes;	KA4. reporting structure	
	KA5. issue return procedures followed by the company	
	KA6. typical customer profile and market trends	
	KA7. specialization area of the company (size, clarity, shape, quality, etc. of diamonds)	
	KA8. diamond processing objective of the company, e.g. maximizing yield,	
	maximizing clarity, etc.	
	KA9. management of worker, quality and productivity	
	KA10. conflict resolution and problem solving KA11. performance appraisal	
	KATT. performance appraisal	
B. Technical	The user/individual on the job needs to know and understand:	
Knowledge	KB1. shape, cut, clarity, carat, and physical characteristics of the diamond	
	KB2. alignments for different cuts in a diamond	
	KB3. potential ways that may cause damage to a diamond	
	KB4. potential work hazards, particularly, when using laser sawing machine	
	KB5. computer and laser machine operations	
	KB6. types of inclusions in a diamond	
	KB7. other techniques of cutting	
	KB8. use of various scopes in diamond processing	
	KB9. geometry to understand the angles and symmetry KB10. repair work	
	KB11. uses of different types of tools and materials for different purposes and end	
	results	
	KB12. how to maintain and prepare the tools as per job requirement	
	KB13. tension in a diamond and use of tension machine	
	KB14. use of various scopes in diamond processing	







#### Supervise laser cutting operations

	VD45		
	KB15. accounting of stones and documentation		
	KB16. team management		
Skills (S) [Optional]			
A. Core Skills/	Reading and writing skills		
Generic Skills	The user/individual on the job needs to know and understand how:		
	SA1. to read about different types of roughs and their properties		
	SA2. to read descriptions on the diamond packets/ bags		
	SA3. to document work flow, quality standards and outcomes as per company		
	policy		
	SA4. to read company rules/compliance documents required to complete the wor		
	Calculation and geometry skills		
	The user/individual on the job needs to know and understand how:  SA5. to check the angles, size and alignment of the diamond		
	Communication skills		
	The user/individual on the job needs to know and understand how:		
	SA6. to discuss task, schedules, and work-loads with team members, co-workers,		
	manager and other supervisors		
	SA7. to give instructions to the team members about the cut required		
	SA8. to give appropriate instructions and feedback to different levels of workers		
	under his supervision		
	SA9. to educate about safety and work hazards		
	SA10. to train on loss avoidance, productivity and correct steps to follow on the job		
	SA11. to inform about IPR issues pertaining to the company and detecting violations SA12. to resolve inter-personal conflicts between workers and co-workers		
	Team management skills		
	The user/individual on the job needs to know and understand how:		
	SA13. to distribute work equitably and according to seniority and experience of		
	worker		
	SA14. to encourage workers to share workload and deliver on time		
	SA15. to assess worker requirements in terms of training, tools, machinery,		
	workspace and other facilities		
	SA16. to appraise based on company's standards and workers' performance		
	SA17. to encourage workers to multitask, update and work on new technologies		
B. Professional Skills	Understanding planning and marking		
	The user/individual on the job needs to know and understand how:		
	SB1. the diamond has to be cut along the marking in order to achieve the planned		
	cut		
	Using tools and machines		
	The user/individual on the job needs to know and understand how:		
	SB2. to work with laser sawing machine and computers		
	SB3. to dop a rough on a die pin/ cassette using an adhesive and heating it in an		
	oven		







#### **Supervise laser cutting operations**

- SB4. to use use tools like tweezers, eye glass, etc. to hold and view the diamond
- SB5. the precautions to be taken while using heating ovens, laser machine, hand held dryers, etc.
- SB6. to clean a diamond using agents like acetone, water, etc.
- SB7. to maintain tools and machines used
- SB8. to work in a safe environment, i.e., without injuries

#### **Planning skills**

The user/individual on the job needs to know and understand how:

SB9. to plan work for of the team members according to work load and immediate delivery commitments

#### **Decision making skills**

The user/individual on the job needs to know and understand how:

- SB10. to decide which team member should be assigned what type of rough
- SB11. the safety of cutting a rough along the marking
- SB12. the correctness of the selection of which marking to be cut first by operator

#### **Reducing loss**

The user/individual on the job needs to know and understand how:

- SB13. to handle diamonds with care
- SB14. to minimize damage or loss of any diamond during the sawing process
- SB15. to report diamond losses via documentation as per company policy
- SB16. to suggest improvements in order to reduce loss

#### Innovative thinking

The user/individual on the job needs to know and understand how:

- SB17. to devise new means of working to improve productivity
- SB18. to suggest different or innovative plans, which may yield higher returns for the company

#### **Analytical thinking**

The user/individual on the job needs to know and understand how:

SB19. to assess the accuracy of the work done by the operator or the dopper

#### **Reflective thinking**

The user/individual on the job needs to know and understand how:

SB20. to make people work for long hours in a sitting/standing position without health problems

#### **Critical thinking**

The user/individual on the job needs to know and understand how:

- SB21. to spot process disruptions and delays
- SB22. to arrange for tools, machines and consumables in time







#### Supervise laser cutting operations

# **NOS Version Control**

NOS Code	G&J/N4402		
Credits(NVEQF/NVQF/NSQF) [OPTIONAL]	TBD	Version number	1.0
Industry	Gems & Jewellery	Drafted on	20/06/13
Industry Sub-sector	Diamond Processing	Last reviewed on	30/07/13
		Next review date	15/07/15

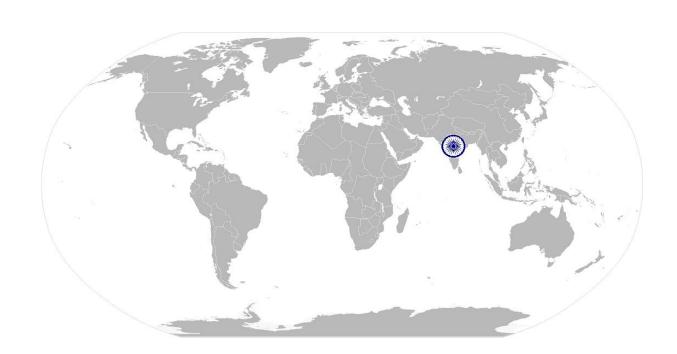






G&J/N9930 Maintain IPR

# National Occupational Standard



#### **Overview**

This unit is about and respecting intellectual property rights (IPR) of the company's products, policies, procedures and orders.







#### **Maintain IPR**

Unit Code	G&J/N9930
Unit Title (Task)	Respect IPR of company
Description	This OS unit is about maintaining company's intellectual property
Scope	This unit/task covers the following:
	Protect company's Intellectual Property Rights (IPR)
	<ul> <li>prevent leak of new orders to competitors by reporting on time</li> <li>prevent leak of the manufacturing processes or the policies followed by the company</li> </ul>
	be aware of any of company's product patents
	report IPR violations observed in the market, to supervisor or company heads
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Respecting IPR	To be competent, the user/individual on the job must be able to:
	PC1. spot plagiarism and report
	PC2. understand rationale of patents and IPR
	PC3. avoid being involved in IPR violations
Knowledge and Unders	tanding (K)
A. Organizational	The individual on the job needs to know and understand:
Context	KA1. company's policies on IPR, plagiarism and order leaks
	KA2. company's patented products
	KA3. market trends and company's unique product range
	KA4. reporting structure
B. Technical	The individual on the job needs to know and understand:
Knowledge	KB1. basics of patents and IPR laws
	KB2. how IPR protection is important for competitiveness of a company
Skills (S) [Optional]	
A. Core Skills/	Communication skills
Generic Skills	
Generio Skiiis	The user/individual on the job needs to know and understand how:
D. Duefeedenel Chille	SA1. to effectively communicate any observed IPR violations or leaks
B. Professional Skills	Decision making
	The user/individual on the job needs to know and understand when and how:
	SB2. to report sources of IPR violations
	Reflective thinking
	The user/individual on the job needs to know and understand how:
	SB3. to learn from past mistakes and report IPR violations on time
	Critical thinking
	The user/individual on the job needs to know and understand how:
	SB4. to spot signs of violations and alert authorities in time
	_







#### **Maintain IPR**

## **NOS Version Control**

NOS Code	G&J/N9930		
Credits(NVEQF/NVQF/NSQF) [OPTIONAL]	TBD	Version number	1.0
Industry	Gems & Jewellery	Drafted on	20/06/13
Industry Sub-sector	Diamond Processing	Last reviewed on	30/07/13
		Next review date	15/07/15



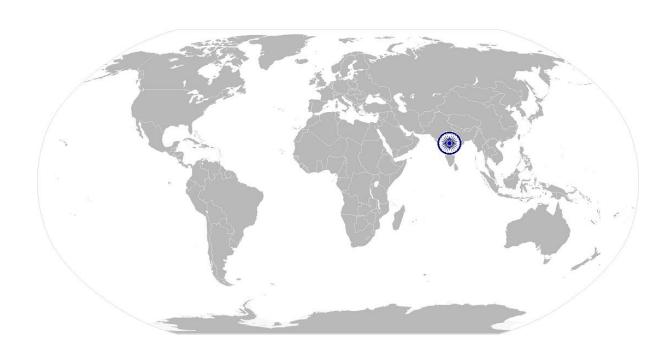






Coordinate with the team and others

# **National Occupational** Standard



#### **Overview**

This unit is about team work and level of communication with subordinates, colleagues, seniors or clients in the diamond processing industry. It determines the ability to work as a team member, team leader and trainer and multi-task in order to achieve the required deliverables on schedule.







#### Coordinate with the team and others

G&J/N9932	Coordinate with the team and others
Unit Code	G&J/N9932
Unit Title (Task)	Coordinate with team members, colleagues and seniors
Description	This OS unit is about communicating with subordinates, colleagues and seniors in order to maintain smooth and hazards free work flow
Scope	This unit/task covers the following:
	Interact with subordinates (team members) to:
	give work instructions to the team members
	<ul> <li>receive communication from team members about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required</li> </ul>
	<ul> <li>instruct about the delivery time, tools and machines, and consumables to be used and quality requirements</li> </ul>
	educate about a new requirements/objectives of the company
	train about using and maintenance of machines and tools
	communicate any potential hazards or safety measures to be followed
	<ul> <li>listen to various problems reported by the team members and provide solution</li> <li>quality check completed work from the team member and give feedback</li> </ul>
	Interact with superiors to:
	<ul> <li>receive work instructions and feedback from reporting manager or other senior</li> <li>communicate to reporting superior about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required</li> </ul>
	communicate to reporting superior about employee management, i.e., shortages or performance related
	<ul> <li>communicate any potential hazards or expected process disruptions</li> <li>re-work based on feedback provided by superior on product, process and people</li> </ul>
	handover completed work to superior
	Interact with colleagues within and outside the department to:
	work as a team with colleagues and share work as per their or own work load and skills
	work with colleagues of other departments
	communicate an discuss work flow related difficulties in order to find solutions
	with mutual agreement
	receive feedback from QC and rework in order to complete work on time
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Interaction with	To be competent, the user/individual on the job must be able to:
subordinates	PC1. clearly communicate instructions and work requirements PC2. understand the problems







#### Coordinate with the team and others

G&J/N9932 Coordinate w	the team and others
<b>Interaction with</b> To be competent, the use	er/individual on the job must be able to:
<b>superior</b> PC3. understand the v	vork output requirements
PC4. understand com	pany policy and rule
PC5. deliver quality w	ork on time as required by reporting any anticipated reasons
for delays	
Interactions with To be competent, the use	er/individual on the job must be able to:
colleagues and other PC6. put team over in	dividual goals
<b>departments</b> PC7. resolve conflicts	and multitask
Knowledge and Understanding (K)	
A. Organizational The individual on the job	needs to know and understand:
	es on: acceptable limits of weight loss at each stage;
	ry standards; safety and hazards; integrity and IPR; and
nerconnel manage	
company / KA2. work flow involve	ed in company's diamond processing
organization and KA3. importance of the	e individual's role in the workflow
its processes) KA4. reporting structu	re
KA5. typical customer	profile and market trends
B. Technical The individual on the job	needs to know and understand:
Knowledge KB1. how to communi	
KB2. how to build tear	•
	vork flow and personnel
KB4. how to motivate	
KB4. How to motivate	team members
Skills (S) [Optional]	
A. Core Skills/ Teamwork and multitask	ing
	needs to know and understand how:
	n members to deliver right quality output on time
	for the purpose of: training, resolving problems related to
	connel, giving specific instructions and driving work
B. Professional Skills Decision making	
The individual on the job	needs to know and understand:
	d address potential areas of disruptions to work process
•	superior and when to deal with a colleague depending on
the type of conce	
	has to be processed for giving accurate instructions to team
members	has to be processed for giving accurate mistractions to team
Reflective thinking	
The individual on the job needs to know and understand:	
	vork processes for greater output
·	,
	ter-personal connicts amone workers and departments
Critical thinking	ter-personal conflicts among workers and departments
The individual on the job	needs to know and understand: ess disruptions and delays







#### Coordinate with the team and others

### **NOS Version Control**

NOS Code	G&J/N9932			
Credits(NVEQF/NVQF/NSQF) [OPTIONAL]	TBD	Version number	1.0	
Industry	Gems & Jewellery	Drafted on	20/06/13	
Industry Sub-sector	Diamond Processing	Last reviewed on	30/07/13	
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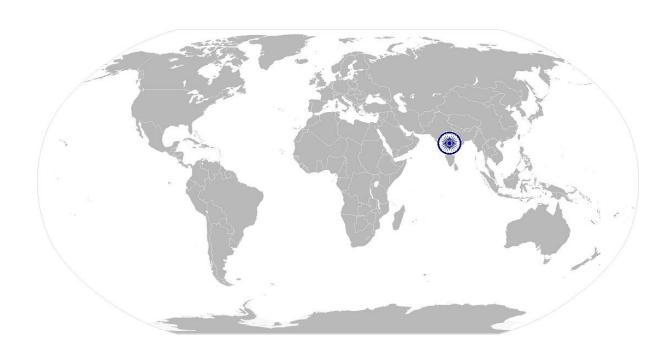






**Maintain safety** 

# National Occupational Standard



### **Overview**

This unit is about the worker's commitment towards reporting potential hazards and containing accidents in order to make the work environment safe for self and colleagues.







#### **Maintain safety**

G&J/119933	Manitain Safety
Unit Code	G&J/N9933
Unit Title (Task)	Maintain safety at work
Description	This OS unit is about being aware of and communicating potential hazards and dangers of accidents on the job
Scope	<ul> <li>This unit/task covers the following:</li> <li>Understand potential sources of accidents</li> <li>to avoid accidents related to use of potentially dangerous chemicals, gases, sharp tools and hazards from machines like rotating scaife, lasers, heating ovens, etc.</li> <li>Use safety gear to avoid accidents</li> <li>wear safety gear such as goggles, mask, gloves , jacket , etc. as prescribed for the job</li> </ul>
	<ul> <li>Understand the safety procedures followed by the company</li> <li>such as fire drills, emergency/ evacuation procedures, first aid, etc., which will be helpful in case of an emergency</li> <li>Communicate to reporting supervisor about:</li> <li>process flow improvements to reduce anticipated or repetitive hazards</li> <li>mishandling of tools, machines or hazardous materials</li> <li>electrical problems that could result in accident</li> </ul>

### Performance Criteria(PC) w.r.t. the Scope

Element	Performance Criteria		
Understanding of	To be competent, the user/individual on the job must be able to:		
potential sources of	PC1. spot and report potential hazards on time		
accidents and	PC2. follow company policy and rules regarding hazardous materials		
communicating	PC3. deliver quality work on time as required by reporting any anticipated reasons		
	for delays		
Using safety gear	To be competent, the user/individual on the job must be able to:		
	PC4. understand which safety gear must we used for a particular task		
Understanding of	To be competent, the user/individual on the job must be able to:		
safety procedures	PC5. understand and follow the evacuation procedure properly during a fire drill		
	PC6. provide first aid to self or others in case of emergency		

#### Knowledge and Understanding (K)

Kilowicage una onacis	realistics			
A. Organizational	The individual on the job needs to know and understand:			
Context	KA1. company's policies on handling: harmful chemicals and sharp tools, safety and			
(Knowledge of the company /	hazards of machines, fire safety/drill, first aid and, disposal of harmful chemicals and materials  KA2. work flow involved in company's diamond processing process			
organization and KA3. impo	KA3. importance of the individual's role in the workflow			







#### G&J/N9933 Maintain safety

B. Technical	The individual on the job needs to know and understand:			
Knowledge	KB1. how different chemicals react and what could be the danger from them			
	KB2. how to use machines and tools without causing bodily harm			
	KB3. fire safety education			
	KB4. first aid execution			
	KB5. disposal of hazardous chemicals, tools and materials by following prescribed			
	environmental norms or as per company policy			
Skills (S) [Optional]				
A. Core Skills/	Communication skills			
Generic Skills	The individual on the job needs to know and understand how:			
	SA1. to effectively communicate the danger			
B. Professional Skills	Decision making			
	The individual on the job needs to know and understand:			
	SB1. importance of reporting potential sources of danger			
	SB2. appropriate actions to be taken in the event of an accident			
	SB3. procedure for disposing of hazardous materials, safely and following			
	environmental guidelines			
	ŭ			
	Reflective thinking			
	The individual on the job needs to know and understand how:			
	SB4. to learn from past mistakes regarding use of hazardous machines, tools or			
	chemicals			
	Critical thinking			
	The individual on the job needs to know and understand:			
	SB5. how to spot danger			
	SB6. procedure to follow in the event of a fire or other hazard			







#### **Maintain safety**

## **NOS Version Control**

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Industry	Gems & Jewellery	Drafted on	20/06/13
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Keywords /Terms	Description		
Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.		
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.		
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.		
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or an area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.		
Sub-function	Sub-functions are sub-activities essential to fulfil the achieving the objectives of the function.		
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.		
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.		
Performance Criteria	Performance criteria are statements that together specify the standard of performance required when carrying out a task.		
National Occupational Standards (OS)	NOS are occupational standards which apply uniquely in the Indian context.		
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.		
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'		
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.		
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.		
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.		
Knowledge and	Knowledge and understanding are statements which together specify the		
Understanding	technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.		
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.		
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish		





	specific designated responsibilities.		
Core Skills/ Generic Skills	Core skills or generic skills are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.		
Keywords /Terms	Description		
IPR	Intellectual Property Rights		
NOS	National Occupational Standard(s)		
NVQF	National Vocational Qualifications Framework		
NSQF	National Qualifications Framework		
NVEQF	National Vocational Education Qualifications Framework		
QP	Qualifications Pack		

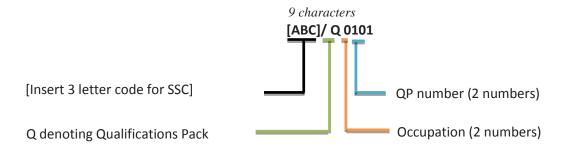




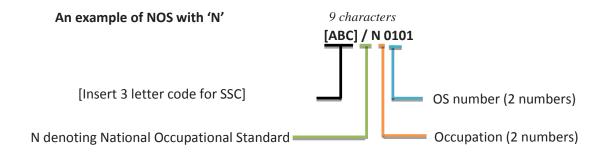
#### **Annexure**

#### **Nomenclature for QP and NOS**

#### **Qualifications Pack**



#### **Occupational Standard**



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The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers	
Handmade gold and gems-set jewellery	01-20	
Cast and diamond-set jewellery	21-40	
Diamond processing	41-60	
Gemstone processing	61-80	
Jewellery retailing	81-98	

Sequence	Description	Example
Three letters	Industry name	G&J
Slash	/	/
Next letter	Whether <b>Q</b> P or <b>N</b> OS	Q
Next two numbers Occupation code		44
Next two numbers	OS number	04





#### CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role

Laser Supervisor

**Qualification Pack** 

Laser Supervisor

Sector Skill Council

**GEMS & JEWELLERY** 

#### **Guidelines for Assessment:**

1. To pass the Qualification Pack, every trainee should score a minimum of 50% in theory and 70% in practical assessments.

-		Marks Allocation	
		Theory	Skills Practical
	PC1. judge the accuracy of cut as per the marking	1	5
	PC2. ensure accurate alignment and secure doping	1	5
	PC3. ensure weight loss planned is within company's prescribe limit	1	4
G&J/N4402 This OS unit is	PC4. ensure accurate bagging and labelling of the cut diamonds before returning	0	5
about supervising and	PC5. achieve the productivity in terms of carats or number of pieces as set by the company	0	4
managing the work flow, teamwork, quality of output and productivity of laser machine operations including the dopers/helpers	PC6. deliver in time to next process	0	4
	PC7. accurately assess the worker's capabilities and work load in order to distribute work for maximum productivity	0	4
	PC8. accurately describe the job at hand to the worker	0	4
	PC9. instruct about precautions to be taken to deliver the job at hand as planned	0	4
	PC10. clearly define delivery schedule and work output requirements	0	4
	PC11. anticipate and be alert about any disruptions and worker's capabilities	0	4





	DC12 reaches problems related to machine and tools to deliver on time	4	Δ
	PC12. resolve problems related to machine and tools to deliver on time	l	4
	PC13. resolve problems related to workers and their productivity	0	4
	PC14. encourage workers to achieve higher productivity	0	4
	PC15. rectify faulty marking	1	4
	PC16. ensure there is no loss or damage to the diamond while sawing	1	4
	PC17. judge that the marking is correct for the cut required and will not damage the diamond	1	4
	PC18. comply with relevant legislation, standards, policies and procedures	1 8	4 75
		8	75
G&J/N9930 This OS unit is about maintaining company's intellectual property	PC1. spot plagiarism and report	1	0
	PC2. understand rationale of patents and IPR	1	0
	PC3. avoid being involved in IPR violations	1	0
		3	0
G&J/N9932 This OS unit is about communicating with subordinates, colleagues and seniors in order to maintain smooth and hazards free work flow	PC1. clearly communicate instructions and work requirements	1	0
	PC2. understand the problems	1	0
	PC3. understand the work output requirements	1	0





PC4. understand company policy and rule  PC5. deliver quality work on time as required by reporting any anticipated reasons for delays  PC6. put team over individual goals  PC7. resolve conflicts and multitask  1 0  G8J/N9933 This OS unit is about being aware of and communicating potential hazards and dangers of accidents on the job  PC1. spot and report potential hazards on time  PC2. follow company policy and rules regarding hazardous materials  PC3. deliver quality work on time as required by reporting any anticipated reasons for delays  PC4. understand which safety gear must we used for a particular task  PC5. understand and follow the evacuation procedure properly during a fire drill  PC6. provide first aid to self or others in case of emergency  0 1  PC6. provide first aid to self or others in case of emergency  100			1	1
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